

Work Order ID 74206



Page 1

Tuesday, September 27, 2011 10:27:46 AM

Item ID: D139-799-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Engine Wash

Start Date: 9/27/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

D

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-015
CHG002

100% per ECN 11-670 *to 8/11/20*

DFR MLS 11-11-18
(10)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/11/22 *60*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/11/20

(10)

Work Order ID 74206

Tuesday, September 27, 2011 10:27:46 AM

Page 2

Item ID: D139-799-015

Accept

Setup Start

Revision ID:

Stop

Item Name: Engine Wash

Start Date: 9/27/2011 Start Qty: 10.00

Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 10.00

Customer:



Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-015 Location: <u>C</u> PPP rev: _____								
140		0.00							
									
QC	Memo	0.00							
Quality Control									

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*Rec'd 1/20**11/12/2011**ME 11-12-20*

Picklist Print

Tuesday, September 27, 2011 10:27:43 AM

Page 1

Work Order ID: 74206

Parent Item: D139-799-015

Parent Item Name: Engine Wash



Start Date: 9/27/2011

Start Qty: 10.00

Required Date: 10/14/2011

Required Qty: 10.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4121-1 Hose Assembly		Manufactured	No			110	Each	16.0000	2	20			
------------------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST192	16	
72465	16	

D4121-3 Hose Assembly		Manufactured	No			110	Each	12.0000	1	10			
------------------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST	12	
72245	2	
72466	10	

D4121-5 Hose Assembly		Manufactured	No			110	Each	12.0000	1	10			
------------------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST	2	
71291	2	
ST192	10	
72467	10	

4874267

72465 20/168

76372 58

76474 58

76436

Picklist Print

Tuesday, September 27, 2011 10:27:43 AM

Work Order ID: 74206

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 9/27/2011

Required Date: 10/14/2011

Start Qty: 10.00

Required Qty: 10.00

D4131-041

Manufactured No

110 Each

8.0000

10

Manifold Assembly

Location

Loc Qty

Loc Code

ST132

8

71412

8

Manufactured No

110 Each

8.0000

D4131-043

Doubler Assembly

Location

Loc Qty

Loc Code

ST132

8

72473

8

Manufactured No

110 Each

24.0000

D4146-1

Fitting

Location

Loc Qty

Loc Code

ST132

24

72471

24

Manufactured No

110 Each

58.0000

D4182-1

Fitting, Quick Disconnect

Location

Loc Qty

Loc Code

ST135

58

72463

58

Manufactured No

110 Each

31.0000

D4384-1

Placard

Location

Loc Qty

Loc Code

ST139F

31

72056

11

72464

20

Tuesday, September 27, 2011 10:27:43 AM

Shop Packet Print

Picklist Print

Tuesday, September 27, 2011 10:27:43 AM

Work Order ID: 74206

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 9/27/2011

Required Date: 10/14/2011

Start Qty: 10.00

Required Qty: 10.00

AN526-1032R16

Purchased

No

110

Each

44.0000

4 40

Screw

Location

Loc Qty

Loc Code

ST328

44

118234

44

110

Each

34.0000

2 20

AN832-6J

Purchased

No

Union

Location

Loc Qty

Loc Code

ST333

34

118490

34

110

Each

70.0000

4 40

AN924-6J

Purchased

No

Nut

Location

Loc Qty

Loc Code

ST335

69

118455

23

118473

44

118490

2

ST336

1

115884

1

110

Each

0.0000

20 200

MS21919WDG09

Purchased

No

Clamp

NASH49C0932R

Purchased

No

110

Each

172.0000

2 20

Washer

Location

Loc Qty

Loc Code

ST296

172

118242

172

5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -021	Part Number	Description
X		✓				D139-799-011	MAINTENANCE STEP KIT
	X					D139-799-012	MAINTENANCE STEP KIT
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-021	BAGGAGE COMPARTMENT TRIM PROTECTOR KIT
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		/ 2				D4121-1	HOSE ASSEMBLY
		/ 1				D4121-3	HOSE ASSEMBLY
		/ 1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		/ 1				D4131-041	MANIFOLD ASSEMBLY
		/ 1				D4131-043	DOUBLER ASSEMBLY
		/ 2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		/ 2				D4182-1	FITTING, QUICK DISCONNECT
		/ 1				D4384-1	PLACARD
					2	D4427-1	SCUFF PLATE
4	4					AN6H12	BOLT
		/ 4				AN526-1032R16	SCREW
		/ 2				AN832-6J	UNION
		/ 4				AN924-6J	NUT
					10	MS21075L3	NUTPLATE
		/ 20				MS21919WDG09	CLAMP
					10	MS27039-1-09	SCREW
					10	NAS1149C0332R	WASHER (or AN960C10L)
6	6					NAS1149D0663J	WASHER (or AN960JD616)
		/ 2				NAS1149C0932R	WASHER (or AN960C916L)

• COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC

Revision: E
Date: 11.08.24